

Specifications

Cutting current	20-105 A
Modes	cutting / grid cutting / gouging / marking
Duty cycle @ 40 °C	100 % @ 105 A
Rated output voltage	200 VDC
Severance cutting capacity	50 mm +*
Piercing cutting capacity	25 mm*
Recommended cutting capacity	35 mm*
Gouging removal	9 kg/h +*
Plasma gas	compr. air / nitrogen / argon (marking)
Air flow [lpm/bar]	205/5
CAN, RS 485, RS 422	optional / optional / optional
Preadjusted voltage divider ratio	50:1
Input voltage	3×400 VAC ± 15 %
Frequency	50/60 Hz
Dimension (L×H×W)	613×515×302 mm
Weight	35.4 kg
Certification depending on region	CE / CCC / C-TICK / CSA
Maximum input pressure [bar/psi]	10/145
Protection level	IP23S
Insulation class	F
Type of hand torch	FHT-EX®105TTH
Type of machine torch	FHT-EX®105TTM



Specifications	page 1
Severance cutting capacity	50 mm*
Piercing cutting capacity	25 mm*
Recommended cutting capacity	35 mm*
Plasma cutting	-10 °C to +40 °C
Transport and storage	-25 °C to +55 °C
Relative humidity	up to 90 % @ 20 °C
Application process	cutting / grid cutting / gouging / marking
Type of use	manual and mechanized
Rated current and corresponding duty cycle	105 A / 100 %
Type of gas	compr. air / nitrogen / argon
Gas flow rate for cutting 100-105 A	156 l/min @ 4.8 bar
Gas flow rate for cutting 75-85 A	101 l/min @ 5.2 bar
Gas flow rate for cutting 55-65 A	87 l/min @ 5.2 bar
Gas flow rate for cutting 45 A	82 l/min @ 5.2 bar
Gas flow rate for gouging 100-105 A	205 l/min @ 5.0 bar
Gas flow rate for gouging 65-85 A	195 l/min @ 5.0 bar
Gas flow rate for marking 10, 11, 12, 15, 16 A	39 l/min @ 2.4 bar
Max. inlet pressure	10 bar
Operating (dynamic) pressure	5.2 bar
Type of voltage	DC direct voltage
Protection type of the power supply-side connections	IP3X (EN 60 529)
Type of connection	TCS - 13 pins

*values for low alloy steel, e. g. MS S235JR



Specifications

page 2

Standard length 5 m / 8 m / 15 m / 23 m

Weight
FHT-EX® 105TTH Hand Torch

5 m / 2.5 kg
8 m / 3.3 kg
15 m / 5 kg
23 m / 7.9 kg

Weight
FHT-EX® 105TTM Standard Machine Torch

5 m / 2.1 kg
8 m / 3.4 kg
15 m / 5.7 kg
23 m / 8 kg

Weight
FHT-EX® 105TTSM Short Machine Torch

5 m / 2 kg
8 m / 3.4 kg
15 m / 5.7 kg
23 m / 8 kg

Structure of cable coaxial cable